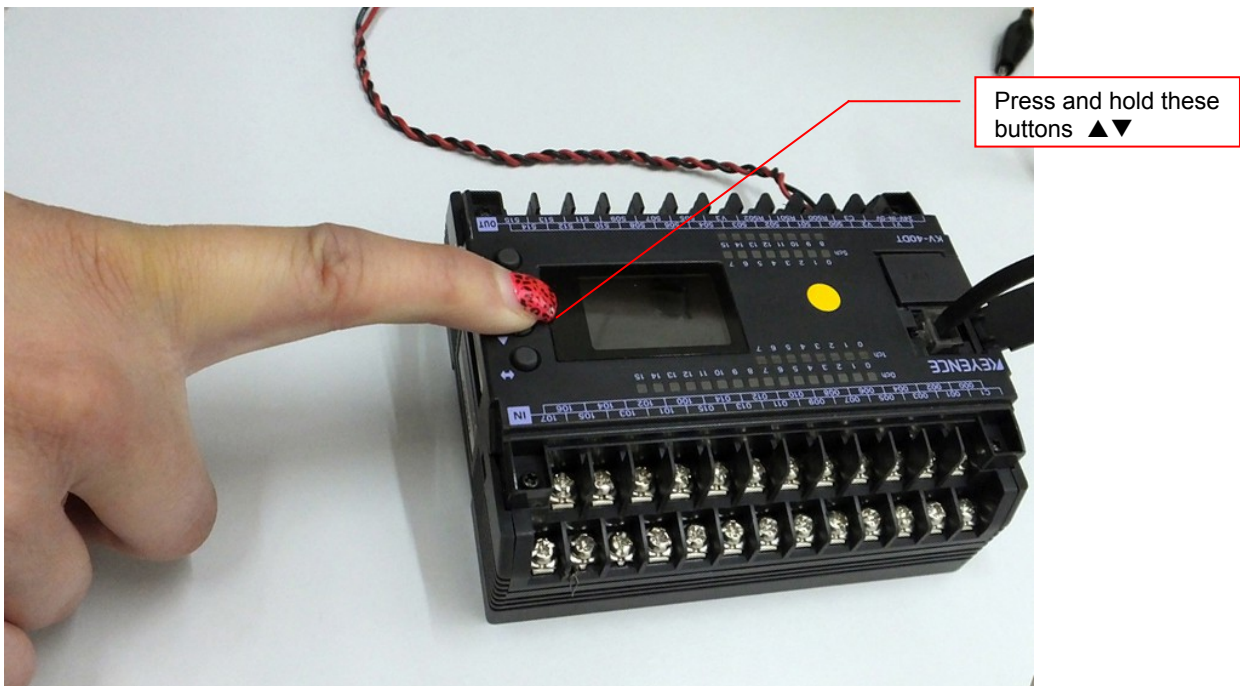


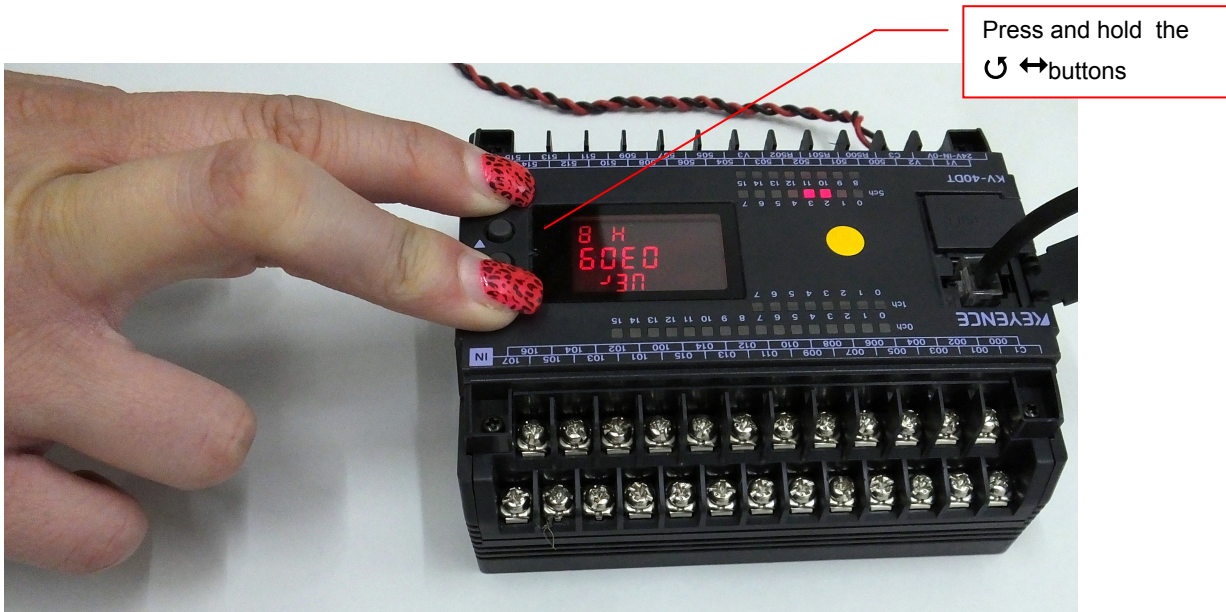
| | | | |
|----------|-------------------------|--------|---------|
| Title: | PLC System Reset | ID: | |
| | | 130 | |
| 17.07.13 | Response: | Model: | Author: |
| | | - | CMa |

PLC Factory Reset

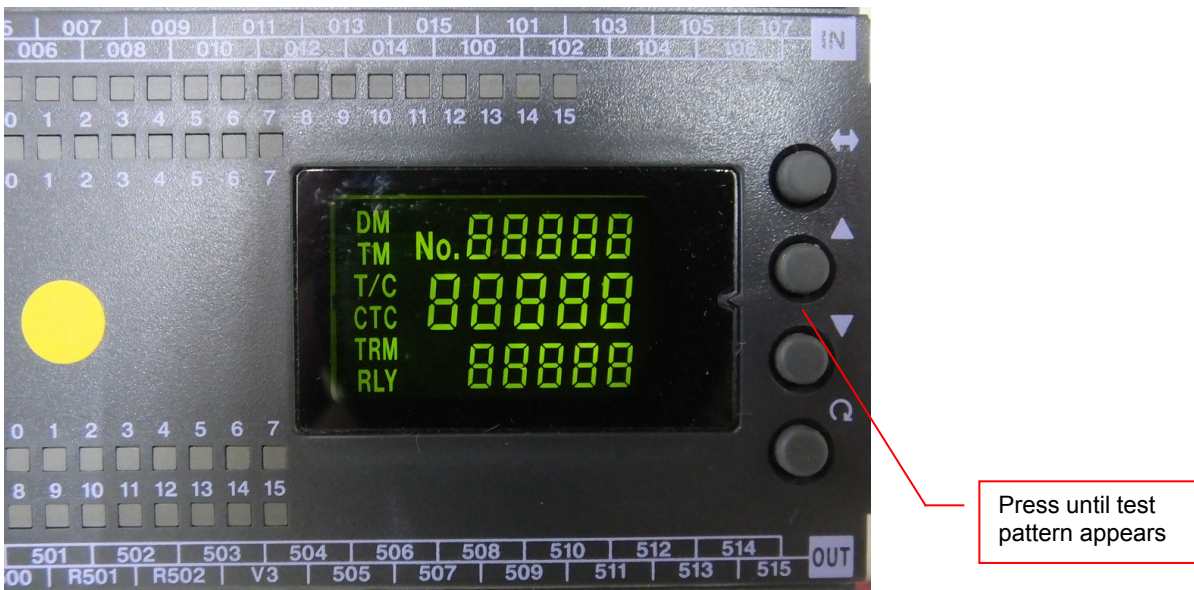
Issue: PLC blocked, with display red



- Step 1:
- Remove power
 - Press and hold up and down key simultaneously
 - Wait for flashing green display



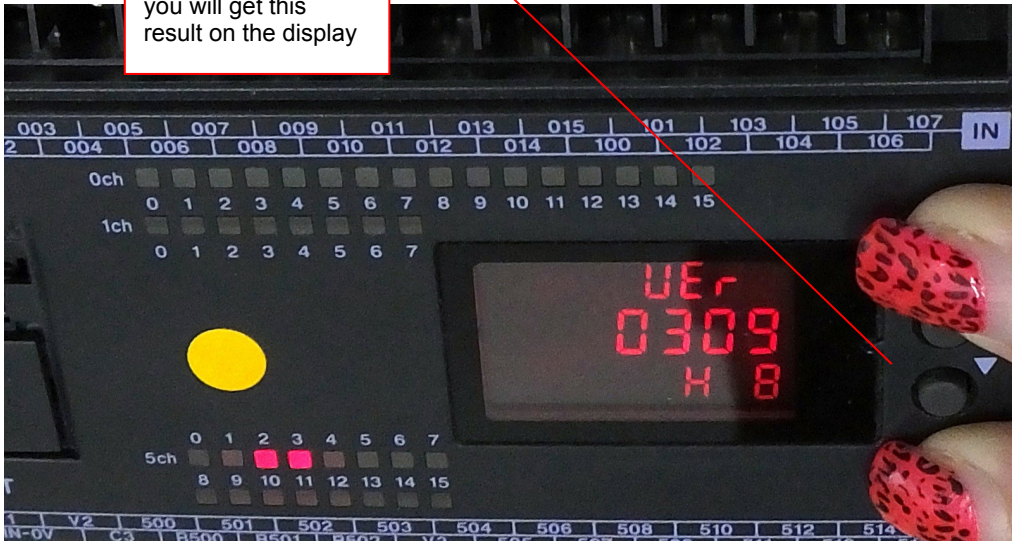
Step 2: - Press and hold ↻ and ← simultaneously
 - A green flashing test pattern will appear on the display



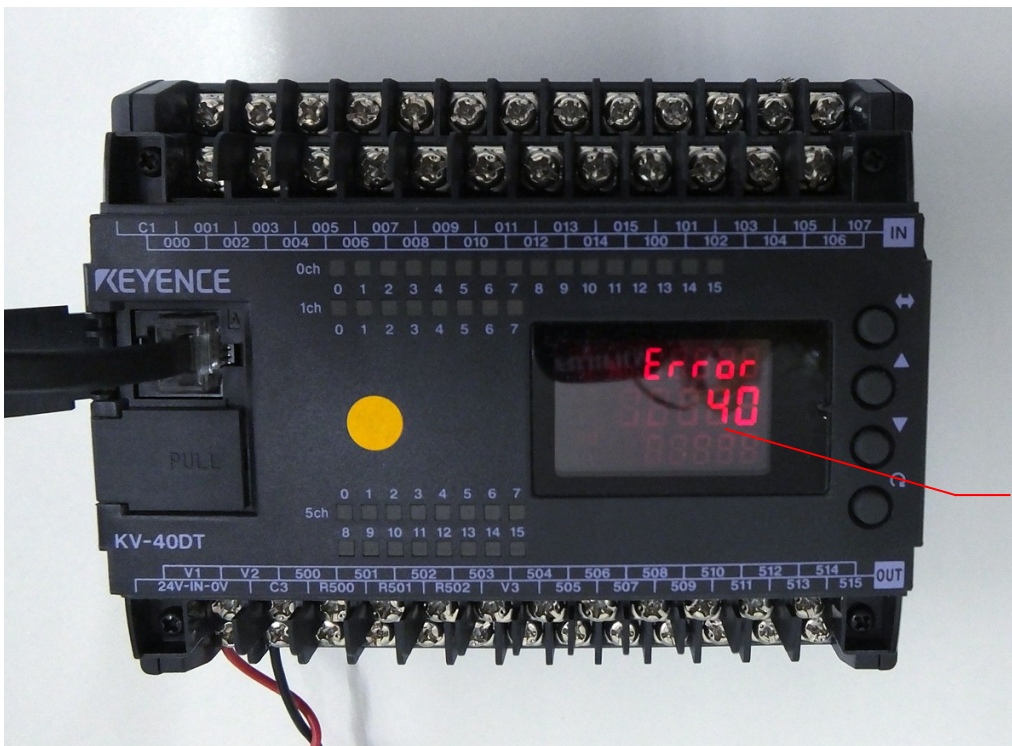
Step 3: - Press and hold ↻ and ← buttons simultaneously
 - Wait for flashing to stop

- Step 4 - Push the ↶ and ↷ buttons simultaneously again
 - Wait for the display to flicker between green and red

after pushing twice
you will get this
result on the display



- Step 5 - Push the ↶ and ↷ buttons simultaneously again
 - Wait for above message to appear on the display



after you turn power
back on, this should
appear

- Step 6: - Power off PLC and wait 10 seconds
 - Turn the power back on
 - The text "Error 40" should now appear on the display
 - The PLC is now ready for re-programming